

WHAT IS CLAIMED IS:

1. A process for preparing a coating which comprises
 - a) applying to a porous and/or absorbent substrate a liquid coating
5 composition comprising at least one component having (meth)acryloyl groups and a dynamic viscosity of less than 2000 mPa.s and 0.1 to 10 wt.%, based on the non-volatile content of the coating composition, of an additive comprising a member selected from the group consisting of polyamides, oligomeric fatty acid
10 amides and polymeric fatty acid amides and
 - b) polymerizing the composition with radiation.
2. The process of Claim 1 wherein the substrate is paper.
- 15 3. The process of Claim 1 wherein the substrate is cardboard.
4. The process of Claim 1 wherein the substrate is cloth.
5. The process of Claim 1 wherein the substrate is wood.
20 6. The process of Claim 1 wherein the substrate is a wooden material.
7. The process of Claim 1 wherein the substrate is fiberboard.
- 25 8. The process of Claim 1 wherein the substrate is a ceramic substrate.
9. The process of Claim 1 wherein the substrate is a mineral
30 substrate.
10. The process of Claim 1 wherein the substrate is a porous plastic.

11. A liquid coating composition comprising at least one component having (meth)acryloyl groups and a dynamic viscosity of less than 2000 mPa.s and 0.1 to 10 wt.%, based on the non-volatile content of the coating composition, of an additive comprising a member selected from the group consisting of polyamides, oligomeric fatty acid amides and polymeric fatty acid amides.
12. A coated substrate prepared by a process which comprises
- a) applying to a porous and/or absorbent substrate a liquid coating composition comprising at least one component having (meth)acryloyl groups and a dynamic viscosity of less than 2000 mPa.s and 0.1 to 10 wt.%, based on the non-volatile content of the coating composition, of an additive comprising a member selected from the group consisting of polyamides, oligomeric fatty acid amides and polymeric fatty acid amides and
- b) polymerizing the composition with radiation.
13. The coated substrate of Claim 12 wherein the substrate is paper.
14. The coated substrate of Claim 12 wherein the substrate is cardboard.
15. The coated substrate of Claim 12 wherein the substrate is cloth.
16. The coated substrate of Claim 12 wherein the substrate is wood.
17. The coated substrate of Claim 12 wherein the substrate is a wooden material.
18. The coated substrate of Claim 12 wherein the substrate is fiberboard.

19. The coated substrate of Claim 12 wherein the substrate is a ceramic substrate.
20. The coated substrate of Claim 12 wherein the substrate is a mineral substrate.
21. The coated substrate of Claim 12 wherein the substrate is a porous plastic.